THE BENEFITS OF LOW-TEMPERATURE TESTING

What is the Low-Temperature EMMA®/EMMAQUA®?

The Low-Temperature EMMA/EMMAQUA (LT-EMMA/EMMAQUA) is Atlas’ latest innovation that utilizes “cool mirror” technology in natural exposure testing. This new outdoor testing device delivers more than 5 years of equivalent radiation exposure as would be received in a standard outdoor testing rack in South Florida in a single year, but with much cooler sample temperatures when compared to traditional EMMA/EMMAQUA testing.

The device achieves cooler sample temperatures through a patented “cool mirror” technology that has very high reflectance in the UV and near visible wavelength ranges while attenuating reflectance in the longer wavelength visible and IR portions of the solar spectrum (Figure 1).

What are the Benefits?

The new LT-EMMA/EMMAQUA device performs accelerated testing while:

- Providing higher acceleration at significantly lower temperatures
- Allowing testing of temperature-sensitive materials that may not be suitable for standard EMMA/EMMAQUA
- Being fully compliant to ASTM G90 requirements

Temperature’s Effects

ASTM G90 devices can effectively cool many test materials. However, there are several situations where this cooling methodology does not adequately maintain sample temperatures within acceptable limits. Elevated temperatures can adversely affect samples and potentially compromise test results by causing unnatural weathering degradation.

Oftentimes, even moderate temperature increases in accelerated testing may cause significant adverse appearance effects on test materials. The result may cause these materials to become darkened or charred.

Frequently, high exposure temperatures can cause even greater damage to mechanical properties on temperature-sensitive materials and may cause them to warp and develop other structural damage.
### Effects of Low-Temperature Testing

The Low-Temperature EMMA®/EMMAQUA® device provides a solution to long-standing concerns over outdoor accelerated weathering of temperature-sensitive materials (Figure 2). Analyzing black standard temperature (BST) and black panel temperature (BPT) measurements on the Atlas LT-EMMA/EMMAQUA device has shown that temperatures remain significantly lower than that of standard ASTM G90 devices (Figure 3) while successfully achieving high irradiance levels (Figure 4).

#### Figure 3

**Comparison of Black Standard Exposure Temperatures**

#### Figure 4

**Comparison of Exposure Irradiances**

### Ideal Materials for LT-EMMA/EMMAQUA Testing

- Materials that require a long service life
- Dense materials
- Temperature-sensitive materials such as vinyl siding and composite decking
- Coatings applied to metal panels
- Materials that perform well in EMMA or EMMAQUA testing but would benefit from lower temperatures

### Applications

- Adhesives
- Automotive Exteriors
- Elastomers
- Packaging
- Plastics
- Sealants
- Agricultural Films
- Building Materials
- Glass (Architectural & Automotive)
- Paints & Coatings
- Roofing
Global Support, Weathering Exposure Sites & Laboratories

Corporate Offices
Chicago, Illinois USA ■ Linsengericht, Germany ■ Shanghai, China ■ São Paulo, Brazil
Élancourt, France ■ Mörfelden-Walldorf, Germany ■ Bangalore, India ■ Leicester, United Kingdom

Outdoor Exposure Sites & Laboratories
Miami, Florida USA ● Phoenix, Arizona USA ● Sanary, France ● Chicago, Illinois USA ● Duisburg, Germany ● Leicester, United Kingdom
Hoek van Holland, The Netherlands ● Chennai, India ● Prescott, Arizona USA ● Loveland, Colorado USA ● Medina, Ohio USA
Keys, Florida USA ● Jacksonville, Florida USA ● Alberta, Michigan USA ● Hainan, China ● Guangzhou, China
Turpan, China ● Seosan, Korea ● Miyakojima, Okinawa, Japan ● Choshi, Japan ● Kirishima, Japan
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